

MAR 15 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-578-015
Job Sheet 174385



Part No: D350-578-015

Job Qty: 1 ea

Part Name: AS350/AS355 Bearpaws - Run-on Landing Wearplate Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/18

Job Tracking No:

Due Date: 4/10/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV H SHEET 12 IPP REV: A NEW ISSUE 12-07-25 JLM VERIFIED BY:DD IPP REV:C 15.03.30 JLM
VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup	Run	Workcenter / Supplier			
					hrs	Hrs				
90	Start up Operation	1 Ea		4/10/18	0.00	0.00	Start Up Stores/Pkg-2			APR 02 2018
160	Packaging	1 pcs		4/10/18	0.00	0.00	Packaging1-3			
170	QC	1 pcs		4/10/18	0.00	0.00	QC4			SMB
175	DC	1 pcs		4/10/18	0.00	0.00	DC			
180	Packaging	1 pcs		4/10/18	0.00	0.00	Packaging3-1			SMB
190	QC21-FG	1 Ea		4/10/18	0.00	0.00	QC21			APR 13 2018

Part Op 175 - Photocopy bluefile and create labels per PPP D350-578-015 CHG002
Descriptions: 180 - Identify and pack for shipping as per PPP D350-578-015

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-17A	Bolt	12 Ea (12 ea)	90-Start up Operation	5027724
D2432-3	206 (24") Bearpaw	2 Ea (2 ea)	90-Start up Operation	5037413x1
D2529	Washer	12 Ea (12 ea)	90-Start up Operation	3019398
D3601-1	Radius Block	12 Ea (12 ea)	90-Start up Operation	5036059
D4011-1	Clamp, Short	6 Ea (6 ea)	90-Start up Operation	5030548
D4012-1	Cushion	6 Ea (6 ea)	90-Start up Operation	5044252
MS21042L4	Nut	12 Ea (12 ea)	90-Start up Operation	5045901
NAS1149D0463J	Washer	12 Ea (12 ea)	90-Start up Operation	5045845

2x

pull other x12

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-17A	12	646	0
	D2432-3	2	1	0
	D2529	12	2,766	0
	D3601-1	12	267	0
	D4011-1	6	68	0
	D4012-1	6	213	0
	MS21042L4	12	3,314	0
	NAS1149D0463J	12	4,382	0

2157

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CART
AEROSPACE

Container No: S057506



Part: D350-578-015
Job No: 174385
Serial No/Batch: S057506
Revision:
Inspector:

Date: 04/02/18

Part Specifications
Specifications could not be found.

Plex 3/14/18 3:29 PM dart.lacelle.linda



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002157	S057505	AN4-17A	Bolt	S027724	ST343	12
002157	S057504	D2529	Washer	s019348	ST008	12
002157	S057503	D3601-1	Radius Block	s036054	ST045	12
002157	S057502	D4011-1	Clamp, Short	S050548	ST543	6
002157	S057501	D4012-1	Cushion	S044252	ST545	6
002157	S057500	MS21042L4	Nut	S045901	ST303	12
002157	S057499	NAS1149D0463J	Washer	S045845	ST263	12

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

D3432 - 3

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5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit